



Price List of Material Analysis

Measurement type	Mark	Note
Normal analysis	N	We start measuring the part in 5 working days from receipt of the purchase order.
Urgent analysis	S	We start measuring the part in 1 working day from receipt of the purchase order.

Available devices for the measurements:		
Type of device:	Method of measurement:	
Struers Duramin-500	HV3	
	HV5	
	HV10	
	HV30	
	HRC	
	HRA	
	HBW2,5/31,25	
	HBW2,5/62,5	
	HBW2,5/187,5	
	HBW5/62,5	
	HBW5/250	
Struers Duramin-40	HBW5/750	
	HV0,1 - HV30 HK0,1 - HK5	
Zeiss Axiomager A1m Microscope	Optic	2,5x
		5x
		10x
		50x
		100x
PMI-MASTER Pro Mobil Spektrometer	"Steel Composition Examination Based of the GRADE DATABASE material quality recognition software."	

Measurement type:	Method:	N	S	Note:
Surface hardness measurement	HV	8000 HUF/pc	11000 HUF/pc	3-5 measurement per unit, based on customer requirements
	HK	8000 HUF/pc	11000 HUF/pc	
	HRC	8000 HUF/pc	11000 HUF/pc	
	HRA	8000 HUF/pc	11000 HUF/pc	
	HBW	9500 HUF/pc	12500 HUF/pc	
Layer thickness measurement		12500 HUF/pc	17000 HUF/pc	destruction test
Chemical Compounds zone measurement:		16000 HUF/pc	21500 HUF/pc	
Composition examination:	Steel	16500 HUF/pc	22000 HUF/pc	It required surface preparation

Note: The measuring equipment which are used for the measurements are accredited calibrated, but the process is not accredited.

Contact:

Borsodi Műhely Kft.

Center Plant

9027 Győr, Juharfa út 8.

Tel: +36-96/529-071 258 ext.

labor.kalibralo@borsodimuhely.hu

info@borsodimuhely.hu

gergely.racz@borsodimuhely.hu

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